

Aussie GMP self priming centrifugal cast iron hydraulic drive semi trash pumps in 2", 3" and 4" configurations, designed for high and low pressure operations.

Pumps feature big open impellers, non clog design, silicon carbide mechanical seal, stainless steel wear plate and large front opening port to permit cleaning without pipe work disconnection.

Flows available to 2200 litres per minute and heads to 55 metres.

These hydraulic drive motor pumps can be operated in either closed centre or open centre hydraulic systems.

Bronze & stainless steel hydraulic drive pumps also available, see separate spec sheet.

Features

- Heavy duty cast iron construction
- Open non clog style, cast iron impeller, (stainless steel impeller options for abrasive applications)
- Self primes from 6 metres
- · Front mounted clean out port
- Cast iron foot mounting
- Silicon carbide mechanical seal standard, option of Viton or Tungsten Carbide[#]
- Stainless steel wear plate
- Elimination of dependant engine in mobile applications
- Compact design
- · Power supplied by hydraulic lines

Benefits

- » Long trouble free life
- » Ability to pump solids in suspension
- » Ready to pump in minimum amount of time
- » Pump clean out without pipe work dismantling
- » Stable, easy to install
- » Flexibility of handled liquids
- » Protects pump from wear, cuts operating costs
- » Reduced cost, improved reliability
- » Facilitates installation
- » Flexible design, pump can be located in the most appropriate position, elimination of drive shafts

Ideal for mobile applications including:

- · Mine and dust suppression
- Water cart
- Water deliver truck tanker
- · Fire fighting tanker refill
- · Underground mine dewatering
- · Drilling rigs



Specifications

| Port size (in/out) | Model | PSI | Curve below | Total Head (m) | Capacity (I/m) | Solid size (mm) | Hydraulic requirements at 3,000 rpm | Weight (kg) |
|--------------------|------------|-----|----------------|-------------------|-------------------|--------------------|--|-------------|
| 2" x 2" | B2KQ-A/ST | 25 | 0 | 18 | 440 | 19 | 8.5cm ³ /rev, 100 bar (3kW) | 18.5 |
| 3" x 3" | B3KQ-A/ST | 22 | 0 | 16 | 900 | 25 | 8.5cm ³ /rev, 100 bar (3kW) | 20.2 |
| | B3XR-A/ST | 43 | 4 | 31 | 1500 | 35 | 22cm ³ /rev, 150 bar (7kW) | 56 |
| | | 43 | | 31 | 1500 | 35 | 35cm ³ /rev, 100 bar (12.5kW) | 56 |
| | G3TMK-A/ST | 67 | 6 | 47 | 850 | 16 | 22cm ³ /rev, 150 bar (7kW) | 61 |
| | | 77 | 0 | 55 | 1100 | 16 | 35cm ³ /rev, 100 bar (12.5kW) | 61 |
| 4" x 4" | B4KQ-A/ST | 20 | • | 14 | 1600 | 37 | 22cm ³ /rev, 150 bar (7kW) | 64 |
| | | 20 | | 14 | 1600 | 37 | 35cm ³ /rev, 100 bar (12.5kW) | 64 |
| | B4XR-A/ST | 42 | 6 | 30 | 2200 | 39 | 35cm ³ /rev, 100 bar (12.5kW) | 65 |

Due to our program of continuous product development the manufacturer reserves the right to alter specifications without notice

Performance figures to be taken as a guide only



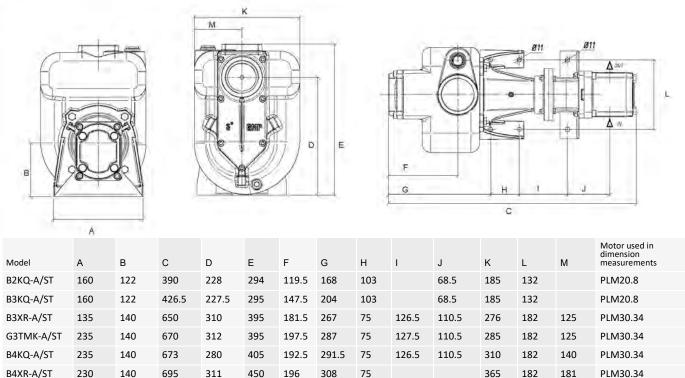
Impeller and Seal Options

| Port size (in/out) | Model | S/code | CAT No. | Impeller material | Mech seal/Counterface | Hydraulic motor |
|-----------------------|------------|-------------------|-----------|---------------------|-----------------------|------------------|
| 2" x 2" | B2KQ-A/ST | GB2KQ-A/ST HYD | AA9A/AA6U | Cast iron | Silicon Carbide | Casappa PLM20.8 |
| | | GB2KQ-A/STHYDSS | AARF/AATH | 316 Stainless steel | Silicon Carbide | Casappa PLM20.8 |
| | | GB2KQA/STHYDSSTC | AATL | 316 Stainless steel | Tungsten Carbide | Vivoil XV-2U/9 |
| | | GB2KQ-A/STHYDSS | AATH | 316 Stainless steel | Silicon Carbide | Vivoil XV-2U/9 |
| 3" x 3" | B3KQ-A/ST | GB3KQ-A/ST HYD | AA5B/AA7U | Cast iron | Silicon Carbide | Casappa PLM20.8 |
| | B3XR-A/ST | GB3XR-A/STHYD22VI | ASHK | Cast iron | Silicon Carbide | Vivoil XV-3U/21 |
| | | GB3XR-A/STHYDDR | ASMU | 316 stainless steel | Tungsten Carbide | Vivoil XV-3U/21 |
| | | GB3XR-A/ST HYD22 | ASM8 | Cast iron | Silicon Carbide | Casappa PLM30.22 |
| | | GB3XR-A/ST HYD | ASD9 | Cast iron | Silicon Carbide | Casappa PLM30.34 |
| | G3TMK-A/ST | G3TMK-A/ST HYD22 | ASM9 | Cast iron | Silicon Carbide | Casappa PLM30.22 |
| | | G3TMK-A/STHYD/TC | ASMQ | Cast iron | Tungsten Carbide | Casappa PLM30.22 |
| | | G3TMKA/STHYD/DRV | ASMR | 316 Stainless steel | Tungsten Carbide | Vivoil XV-3U/21 |
| | | G3TMK-A/STHYD/DR | ASMN | 316 Stainless steel | Tungsten Carbide | Casappa PLM30.34 |
| | | G3TMK-A/ST HYD | ASE1 | Cast iron | Silicon Carbide | Casappa PLM30.34 |
| 4" x 4" | DAVO A IST | GB4KQ-A/ST HYD22 | ASM7 | Cast iron | Silicon Carbide | Casappa PLM30.22 |
| | B4KQ-A/ST | GB4KQ-A/ST HYD | ASD8 | Cast iron | Silicon Carbide | Casappa PLM30.34 |
| | | GB4XR-A/ST HYD | ASE9 | Cast iron | Silicon Carbide | Casappa PLM30.34 |
| | B4XR-A/ST | GB4XR-A/STHYD/DR | ASMT | 316 Stainless steel | Tungsten Carbide | Vivoil XV-3U/32 |



Due to our program of continuous product development the manufacturer reserves the right to alter specifications without notice.





HYDRAULIC MOTOR DRIVEN PUMP APPLICATION INSTRUCTIONS

HYDRAULIC SYSTEM REQUIREMENTS:

The hydraulic motor driven pump can be operated on either a closed centre or open centre hydraulic system. The maximum system requirement is 31 litres per minute of hydraulic fluid flow for models up to and including B3KQA/ST units. The system requirement for the larger units is 66 litres per minute. Flows less than or greater than this may result in a lower pump speed, lower pump output, and lower pressure delivered by the pump. Flows and pressure exceeding the maximum levels may damage the hydraulic motor and the pumps.

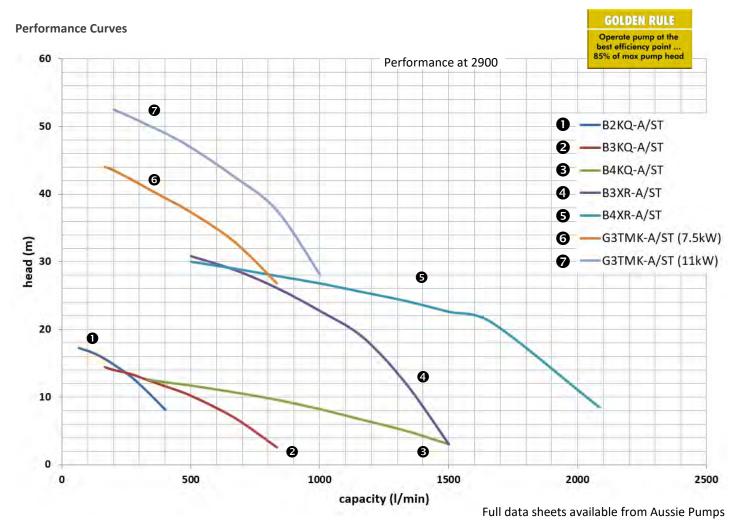
CLOSED CENTRE VERSUS OPEN CENTRE HYDRAULIC SYSTEMS:

An OPEN CENTRE hydraulic system is based on either a vane or gear type hydraulic pump. These pumps have a constant output proportional to the speed of the engine driving them. When this flow is not being used, a valve diverts the flow back to the hydraulic reservoir where it is recirculated through the pump. The term "open centre" is derived from the type of valve used to control an open centre system. The open centre position of the hydraulic valve permits the flow of hydraulic fluid back to the reservoir in the neutral position.

A CLOSED CENTRE system uses a variable displacement piston pump. This type of pump varies its output from zero flow to maximum flow depending on the demands put to it by the system. All this happens without disengaging or changing the speed of the engine driving the pump. The term "closed centre" comes from the fact that the type of valve used to control this system completely shuts off the flow in the neutral position.

Due to our program of continuous product development the manufacturer reserves the right to alter specifications without notice.





Optional Accessories:

- Heavy duty suction hoses 2" and 3"
- Medium pressure lay flat delivery hose, working pressure 100 psi
- High flow diesel transfer fuel nozzle
- Carbon ceramic, silicon carbide, tungsten carbide or Viton seals available
- Strainers and couplings

Rejuvenation kits...

Contain gaskets, mech seal, counterface & complete check valve to make servicing these pumps a breeze.



Due to our program of continuous product development the manufacturer reserves the right to alter specifications without notice